

Trade name: **SIMONA® PVDF**
 Date of printing: 02.01.2021

Revision: 03.06.2019

SIMONA® PVDF

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| Data sheet update | 03.06.2019 |
| Moulding compound extruded | PVDF-E,GG1N,P4E5.J.A.E.C.3,, |
| Extruded to moulding compound standard | ISO 12086-1 |
| Density, g/cm ³ , DIN EN ISO 1183 | 1.780 |
| Tensile modulus of elasticity, MPa, DIN EN ISO 527 | 1950 |
| Yield stress, MPa, DIN EN ISO 527 | 55 |
| Elongation at yield, % , DIN EN ISO 527 | 8 |
| Impact strength, kJ/m ² , DIN EN ISO 179 | without break |
| Notched impact strength Charpy, kJ/m ² , DIN EN ISO 179-1eA | 12 |
| Dielectric strength, kV/mm , DIN IEC 60243-1 | 25 |
| Ball indentation hardness, MPa, DIN EN ISO 2039-1 | 120 |
| Shore hardness D (15 s), DIN EN ISO 868 | 78 |
| Mean coefficient of linear thermal expansion, K ⁻¹ , ISO 11359-2 | 1,3 x 10 ⁻⁴ |
| Vicat B, °C , DIN EN ISO 306 | 140 |
| Surface resistivity, Ohm , DIN IEC 60093 | ≥ 10 ¹³ |
| Temperature range, °C | -30 to +140 |
| Fire behaviour DIN 4102 | DIN 4102 B1 low flammability (self-assessment without test certificate) |
| Fire behaviour FM 4910 | FM 4910-certified |
| Food compliance EU 10/2011 | yes |
| Food compliance FDA | yes |

All specifications are deemed to be approximate values in respect of the specific material and may vary depending on the processing methods used. In general, data specified applies to average values measured on extruded sheets with a thickness of 4 mm. In the case of sheets manufactured by means of pressing, testing is generally performed on sheets with a thickness of 20 mm. Deviations from the values specified are possible if the sheets in this thickness are not available. In the case of backed sheets, all technical specifications relate to the non-backed base sheets. Information presented

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herein is not necessarily applicable to other products (e.g. pipes, solid rods) of the same material or products that have undergone downstream processing. Suitability of materials for a specific field of application must be assessed by the party responsible for processing or the end-user. All technical specifications presented herein are designed merely to provide assistance in terms of project planning. They do not constitute a guarantee of specific properties or qualities. For further information, please contact our Technical Service Centre at tsc@simona.de.